Technical Leaflet

RAPICRET



Fast-setting patching mortar

Description

RAPICRET is a pre-mixed, cement-based, fast-setting repairing mortar, offering:

- Very good adhesion to the substrate.
- Superior workability.
- Reduced water permeability.

It is classified as a PCC R3 mortar for concrete repairs, according to EN 1504-3. Certificate Nr. 2032-CPR 10.11.

Fields of application

RAPICRET is suitable for quick repair of concrete elements, fixing, anchoring, patching of cavities or holes, forming fillets etc., and generally wherever high strength and fast application are necessary. RAPICRET may be applied on floors, walls or ceilings.

Technical data

Form: cementitious powder

Color: grey

Water demand: 4.60 l/25 kg bag

Bulk density

of dry mortar: $1.50 \pm 0.10 \text{ kg/l}$

Bulk density

of fresh mortar: $1.95 \pm 0.10 \text{ kg/l}$

Compressive strength:

After 24 hours: > 8.00 N/mm²
 After 7 days: > 15.00 N/mm²
 After 28 days: > 28.00 N/mm²

Flexural strength: > 5.00 N/mm²

Elastic modulus: ≥ 15 GPa
Carbonation resistance: Pass
Chloride ion content: 0.00%

Adhesion: $\geq 1.60 \text{ N/mm}^2$

Thermal compatibility Part 1 (50 freeze-thaw

cycles) $\geq 1.50 \text{ N/mm}^2$ Capillary absorption 0.48 kg·m⁻²·h^{-0.5}
Reaction to fire Euroclass A1

Pot life: $15 \pm 2 \text{ min at } +20^{\circ}\text{C}$

Directions for use

1. Substrate preparation

The substrate must be clean, free of dust, oil, loose materials etc. and should be thoroughly dampened before the application of RAPICRET.

2. Application

RAPICRET is gradually added into the water (the mixing ratio of RAPICRET:water is 3.6:1 by volume) under continuous stirring, until a tight, no-slump putty is formed, suitable for patching or fixing work. Mixing time should not exceed 1min. It is recommended to mix a small quantity every time, because of the short working time (about 15 min. at +20°C). RAPICRET is applied in layers not thicker than 3 cm.

Consumption

Approx. 17.5 kg/m²/cm of layer thickness.

Packaging

RAPICRET is supplied in 5 kg and 25 kg bags.

Shelf-life - Storage

- 25 kg paper bags:
 - 12 months from production date.
- 5 kg plastic bags:
 - 18 months from production date.





The above shelf-life is valid, as long as the product is stored in its original, unopened packaging, in places protected from moisture and frost.

Remarks

- Application temperature should be between +5°C and +30°C.
- Material that has started to harden should not be re-softened with water.
- At high temperatures, it is recommended to mix with cold water, to avoid rapid setting.
- At low temperatures, it is recommended to mix with warm water, to accelerate setting.
- RAPICRET contains cement that reacts with water forming alkaline solutions, thus is classified as irritant.
- Consult the directions for safe use and precautions written on the package.



2032

ISOMAT S.A.

17th km Thessaloniki – Ag. Athanasios P.O. BOX 1043, 570 03 Ag. Athanasios, Greece

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DoP No.: RAPICRET/1216-03

EN 1504-3

Concrete repair product for structural repair PCC mortar (based on hydraulic cement, polymer modified)

Compressive strength: class R3 Chloride ion content: ≤ 0.05%

Adhesive Bond: ≥ 1.5 MPa
Carbonation resistance: Pass
Elastic modulus: ≥ 15 GPa

Thermal compatibility part 1: \geq 1.5 MPa Capillary absorption: \leq 0.5 kg·m⁻²·h^{-0.5} Dangerous substances: comply with 5.4

Reaction to fire: Euroclass A1

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BUILDING CHEMICALS AND MORTARS MAIN OFFICES - FACTORY:

17th km Thessaloniki - Ag. Athanasios Road, P.O. BOX 1043, 570 03 Ag. Athanasios, Greece, Tel.: +30 2310 576 000, Fax: +30 2310 722 475

www.isomat.eu e-mail: info@isomat.eu





